

# HR 7



Oil Pattern Distance: **38 Feet**  
 Forward Oil Total: **7.25 mL**  
 Forward Boards Crossed: **145 Boards**

Reverse Brush Drop: **38 Feet**  
 Reverse Oil Total: **12.85 mL**  
 Reverse Boards Crossed: **257 Boards**

Oil Per Board: **50 uL**  
 Volume Oil Total: **20.1 mL**  
 Total Boards Crossed: **402 Boards**

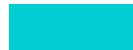
|   | Start | Stop | Loads | Speed | Crossed | Start | End  | Feet | T.Oil |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 1     | 14    | 37      | 0.0   | 0.0  | 0.0  | 1850  |
| 2 | 10L   | 10R  | 3     | 18    | 63      | 0.0   | 7.6  | 7.6  | 3150  |
| 3 | 13L   | 13R  | 3     | 18    | 45      | 7.6   | 15.2 | 7.6  | 2250  |
| 4 | 2L    | 2R   | 0     | 18    | 0       | 15.2  | 25.0 | 9.8  | 0     |
| 5 | 2L    | 2R   | 0     | 22    | 0       | 25.0  | 34.0 | 9.0  | 0     |
| 6 | 2L    | 2R   | 0     | 30    | 0       | 34.0  | 38.0 | 4.0  | 0     |

|   | Start | Stop | Loads | Speed | Crossed | Start | End  | Feet  | T.Oil |
|---|-------|------|-------|-------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 30    | 0       | 38.0  | 33.0 | -5.0  | 0     |
| 2 | 14L   | 14R  | 2     | 18    | 26      | 33.0  | 27.9 | -5.1  | 1300  |
| 3 | 13L   | 13R  | 4     | 18    | 60      | 27.9  | 17.7 | -10.2 | 3000  |
| 4 | 12L   | 12R  | 4     | 14    | 68      | 17.7  | 9.8  | -7.9  | 3400  |
| 5 | 4L    | 4R   | 2     | 10    | 66      | 9.8   | 7.0  | -2.8  | 3300  |
| 6 | 2L    | 2R   | 1     | 10    | 37      | 7.0   | 5.6  | -1.4  | 1850  |
| 7 | 2L    | 2R   | 0     | 10    | 0       | 5.6   | 0.0  | -5.6  | 0     |

Conditioner:  
Type In or Select One

TransferType:  
Type In or Select One

Forward



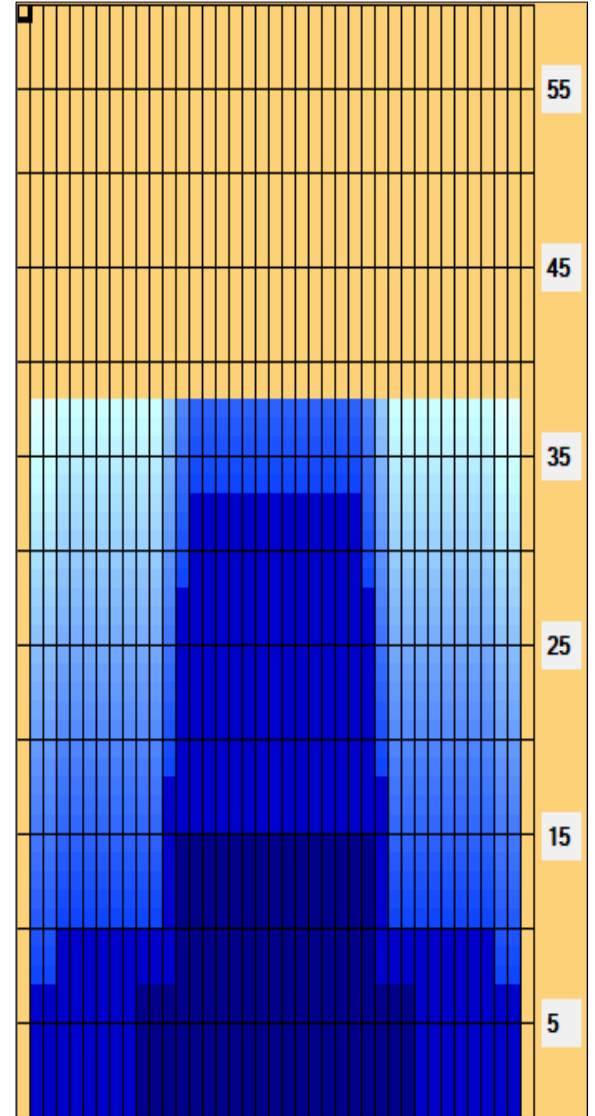
Reverse



Combined



Buff



This Pattern Up Loaded From Slot # 1 In Lane Machine On 9/10/2013 11:33 AM

| Item             | 3L-7L:18L-18R        | 8L-12L:18L-18R      | 13L-17L:18L-18R     | 18L-18R:17R-13R      | 18L-18R:12R-8R      | 18L-18R:7R-3R        |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description      | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 5.56                 | 3.03                | 1.02                | 1.02                 | 3.03                | 5.56                 |

